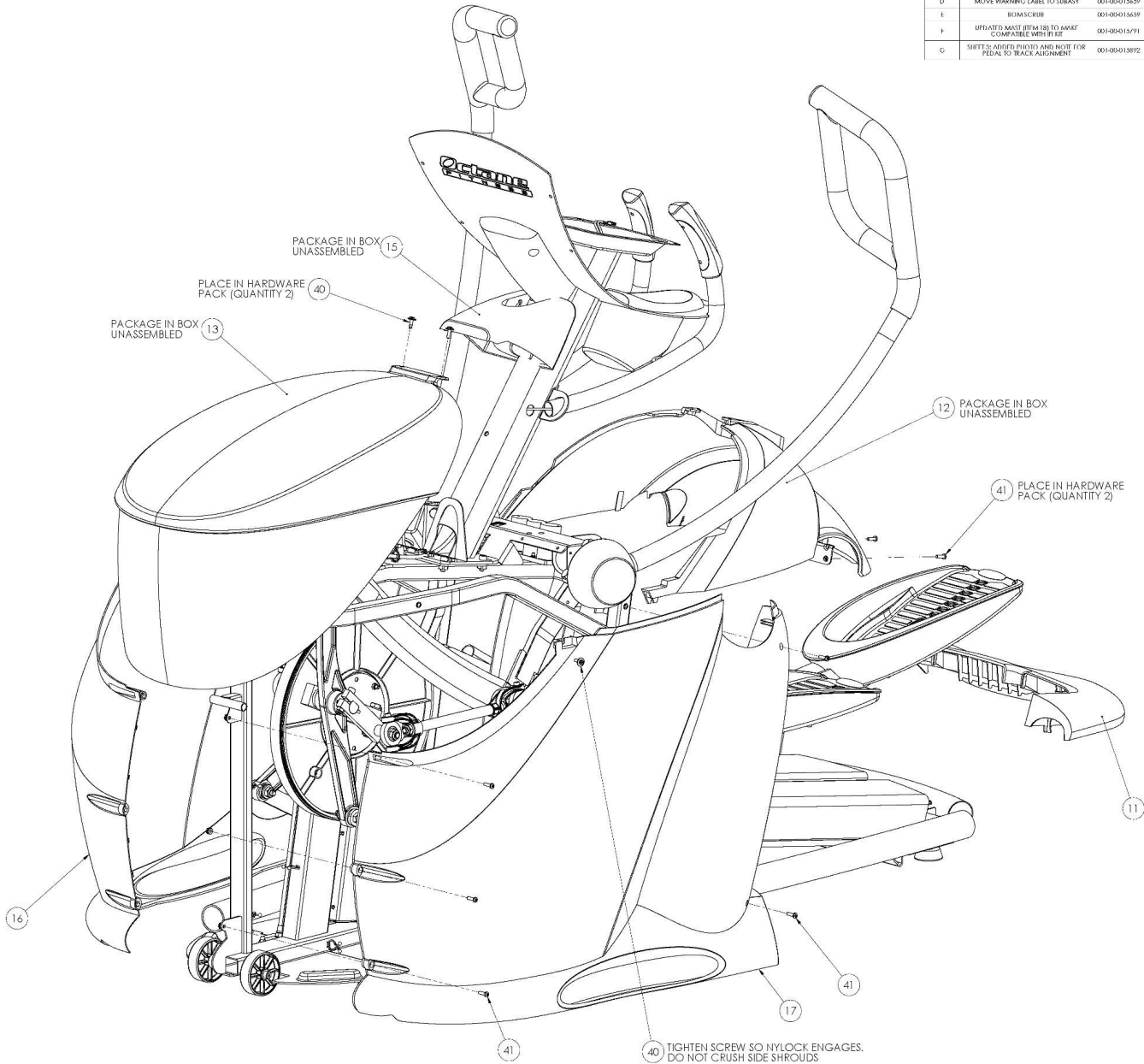
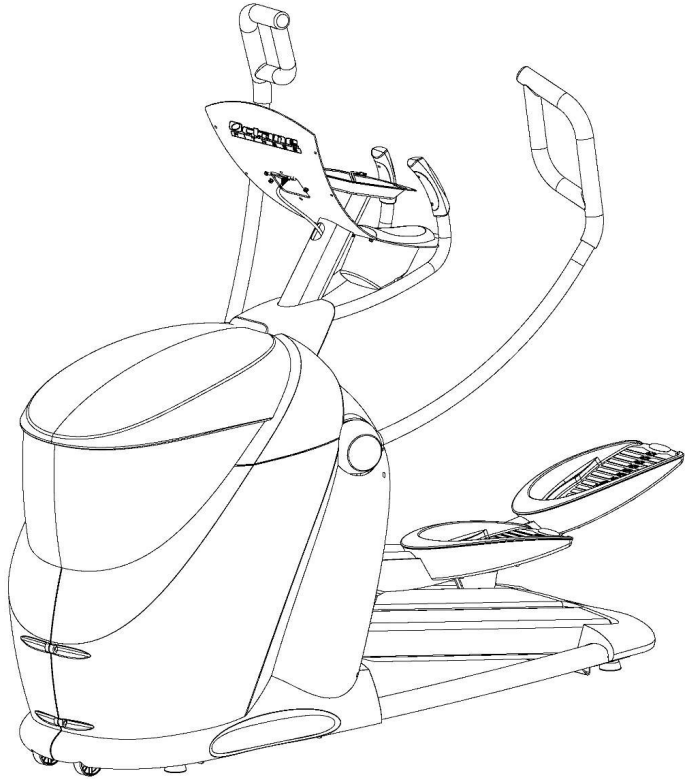


REV	DESCRIPTION	ECN #	DATE	ENG
D	MOVE WARNING LABEL TO SUBASY	001-000-013629	11/16/2013	KAH
E	REWORK SCUB	001-000-013629	12/09/2013	KAH
F	UPDATED MAST ITEM 18 TO MAKE COMPATIBLE WITH KIT	001-000-013791	4/17/2017	BHG
G	SHIRT 2: ADDED PHOTO AND NOTIC FOR PEDAL TO TRACK ALIGNMENT	001-000-013892	8/1/2017	BHG



ITEM NO.	PART NUMBER	DESCRIPTION	Sht 1/ QTY.
11	102916-001	ASSEMBLY, REAR TRACK COVER	1
12	110687-001	ASSEMBLY, ACCESS PANEL CLASSIC	1
13	110686-001	ASSEMBLY, TOP SHROUD CLASSIC	1
15	101870-001	COVER, MAST BOOT	1
16	101863-001	SHROUD, RIGHT	1
17	101864-001	SHROUD, LEFT	1
40	102306-001	SCREW, M5 X 0.8 X 18, PAN HEAD, TYPE 1, CROSS RECESSED, BZ, FLAT WASHER	4
41	102134-001	SCREW, M5 X 0.8 X 18, PAN HEAD, TYPE 1 CROSS RECESSED, SS	9

NOTES:

1. OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.

APPLICABLE OCTANE FITNESS SPECIFICATIONS

SPEC NO. SPECIFICATION TITLE

OFS-001 BELT TENSION REQUIREMENTS

OCTANE FITNESS		Fuel Your Life	
ITEM NO.	DESCRIPTION	ITEM NO.	DESCRIPTION
1	BASE, PRO3700 CLASSIC	1	BASE, PRO3700 CLASSIC
2	BASE, PRO3700 CLASSIC	2	BASE, PRO3700 CLASSIC
3	BASE, PRO3700 CLASSIC	3	BASE, PRO3700 CLASSIC
4	BASE, PRO3700 CLASSIC	4	BASE, PRO3700 CLASSIC
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100	BASE, PRO3700 CLASSIC	100	BASE, PRO3700 CLASSIC

ITEM NO.	PART NUMBER	DESCRIPTION	Sht 2/QTY.
14	101979-001	COVER, HANDLE BAR, NO DUAL LOCK	2
18	110662-001	ASSEMBLY, CONSOLE MAST, CLASSIC	1
24	110654-001	ASSY, RH ARM, OVERMOLDED, CLASSIC	1
25	110655-001	ASSY, LH ARM, OVERMOLDED, CLASSIC	1
33	101295-001	SCREW, MB X 1.25 X 20.0L SHCS, BLACK ZINC, 12.9 STL	4
36	950052-009	B18.21.2M, WASHER, LOCK, STL M10	8
38	105606-001	BOLT, M10 X 1.5 X 65, HEX HEAD, GR 8.8, CZ	4
39	105605-001	BAR, ARM, M10 HOLES	2

NOTES:

- 1 TORQUE FASTENER TO 23 N-M (17 FT-LB)
- 2 TORQUE FASTENER TO 45 N-M (33 FT-LB)
- 3 TORQUE FASTENER TO 75-80 N-M (55-60 FT-LB)

PACKAGE IN BOX
UNASSEMBLED

PACKAGE IN BOX
UNASSEMBLED

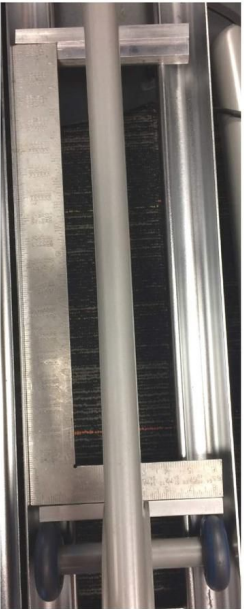
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NYLOCK ENGAGED IN NUT

PACKAGE IN BOX
UNASSEMBLED

PLACE IN HARDWARE
PACK (QTY. 2)

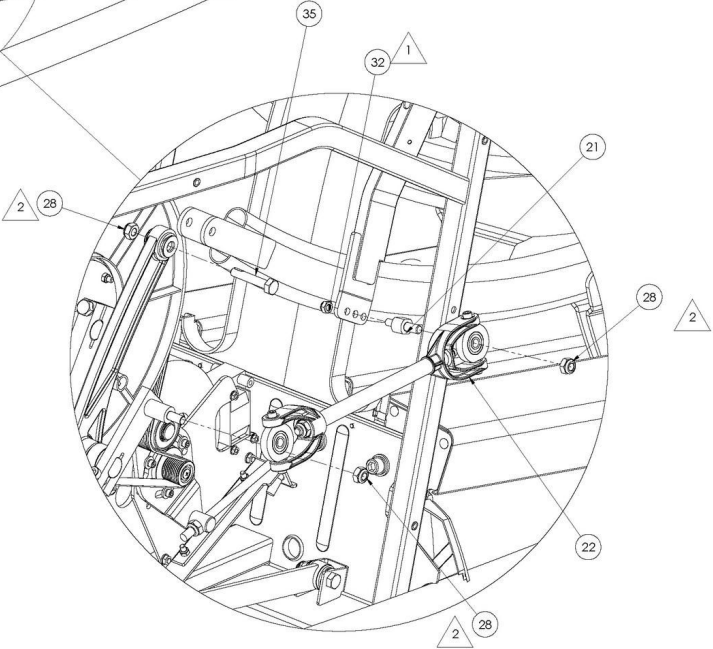
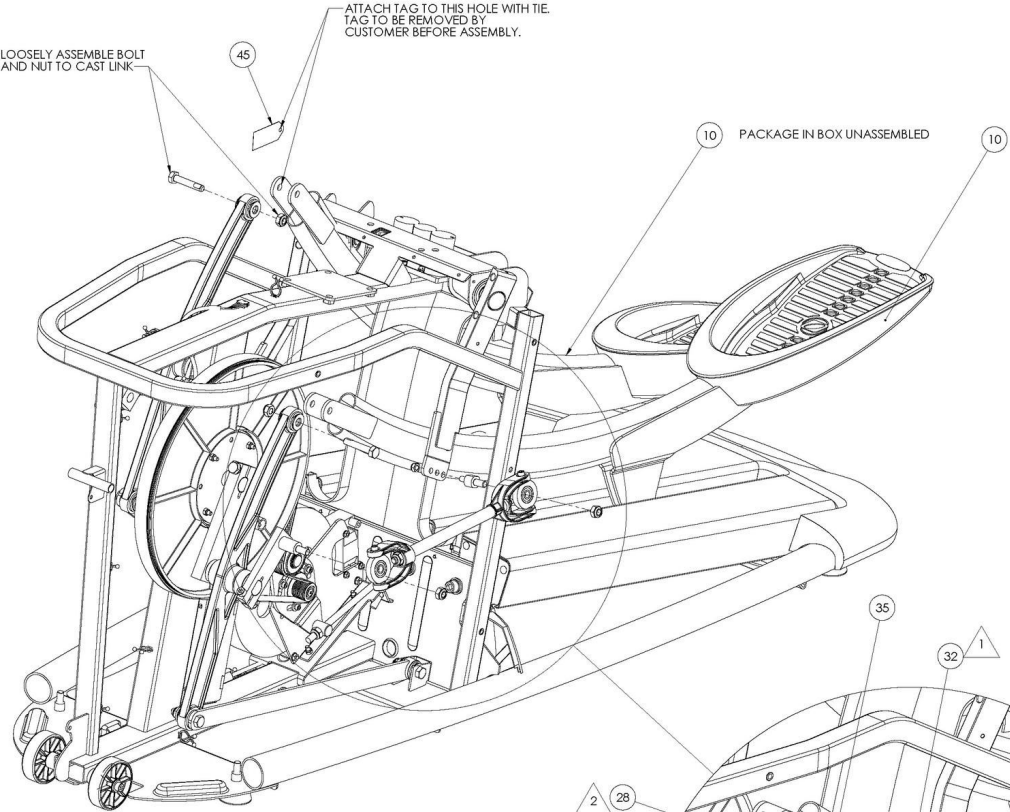
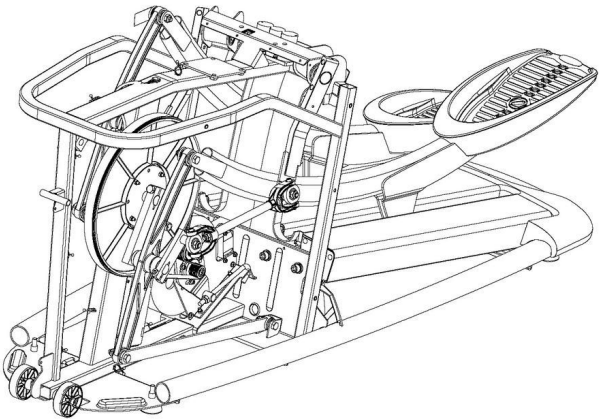
PLACE IN HARDWARE
PACK (QTY. 4)

OCTANE FITNESS		Fuel Your Life	
BASE, PRO3700 CLASSIC		110700-001	
REV 1		DATE 11/11/2011	
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USE SQUARE TO ALIGN TRACKS AND PEDALS PER OCTANE INSTRUCTIONS

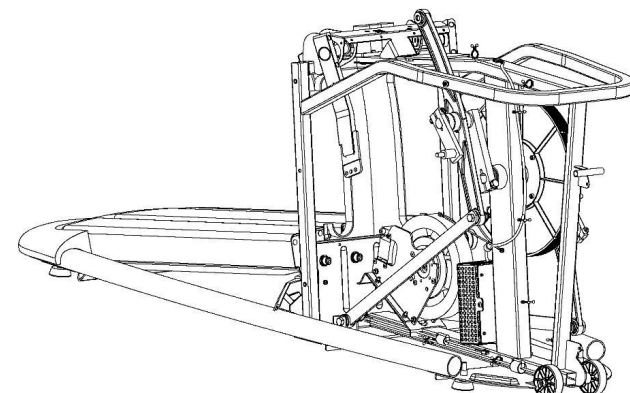
** WITH NO LOAD APPLIED TO THE PEDALS, ALL 4 ROLLER WHEELS MUST CONTACT THE TRACKS THROUGH FULL ROTATION OF THE MAIN AXLE .



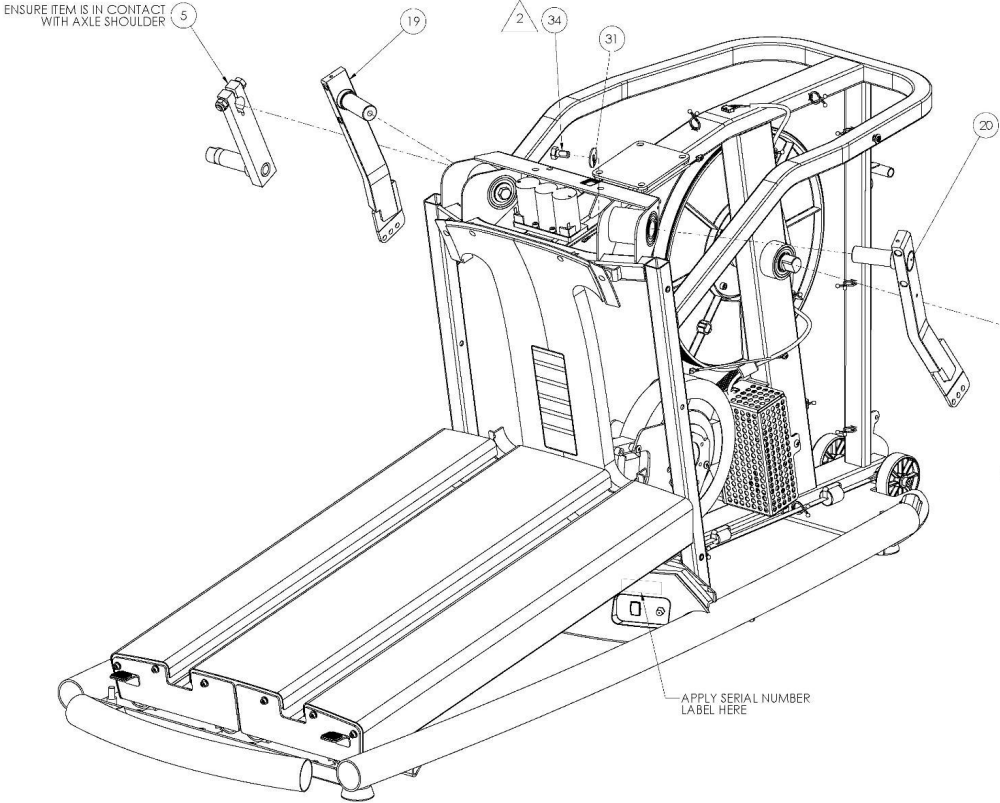
ITEM NO.	PART NUMBER	DESCRIPTION	Sht 3/QTY.
10	110659-001	ASSY, BRACED PEDAL LEVER, CLASSIC	2
21	102498-001	SHAFT, ROCKER	2
22	102710-001	ASSEMBLY, MULTI-AXIS BEARING LINK, PLASTIC	2
28	950046-009	NUT, HEX, NYLON INSERT, STL, M10	10
32	103393-001	NUT, HEX, NYLON INSERT, M8 X 1.25, CZ CLASS 10	4
35	100715-001	BOLT, M10 X 1.5 X 58, HEX HEAD, 12.9 STL, CZ	4
45	102286-001	TAG, TIGHTEN SECURELY	1

- NOTES:
- 1 TORQUE FASTENER TO 23 N-M (17 FT-LB)
 - 2 TORQUE FASTENER TO 45 N-M (33 FT-LB)
 - 3 TORQUE FASTENER TO 75-80 N-M (55-60 FT-LB)

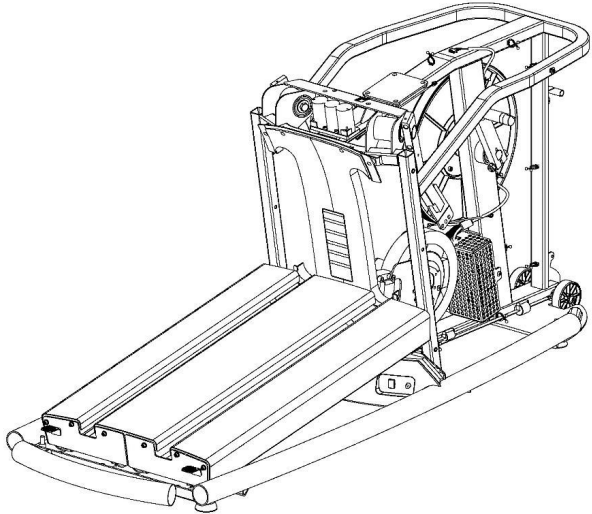
DETAIL A
SCALE 1 : 3



ENSURE ITEM IS IN CONTACT WITH AXLE SHOULDER



ENSURE ITEM IS IN CONTACT WITH AXLE SHOULDER

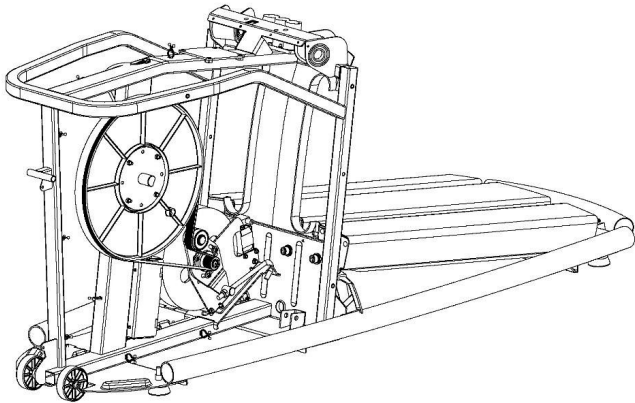
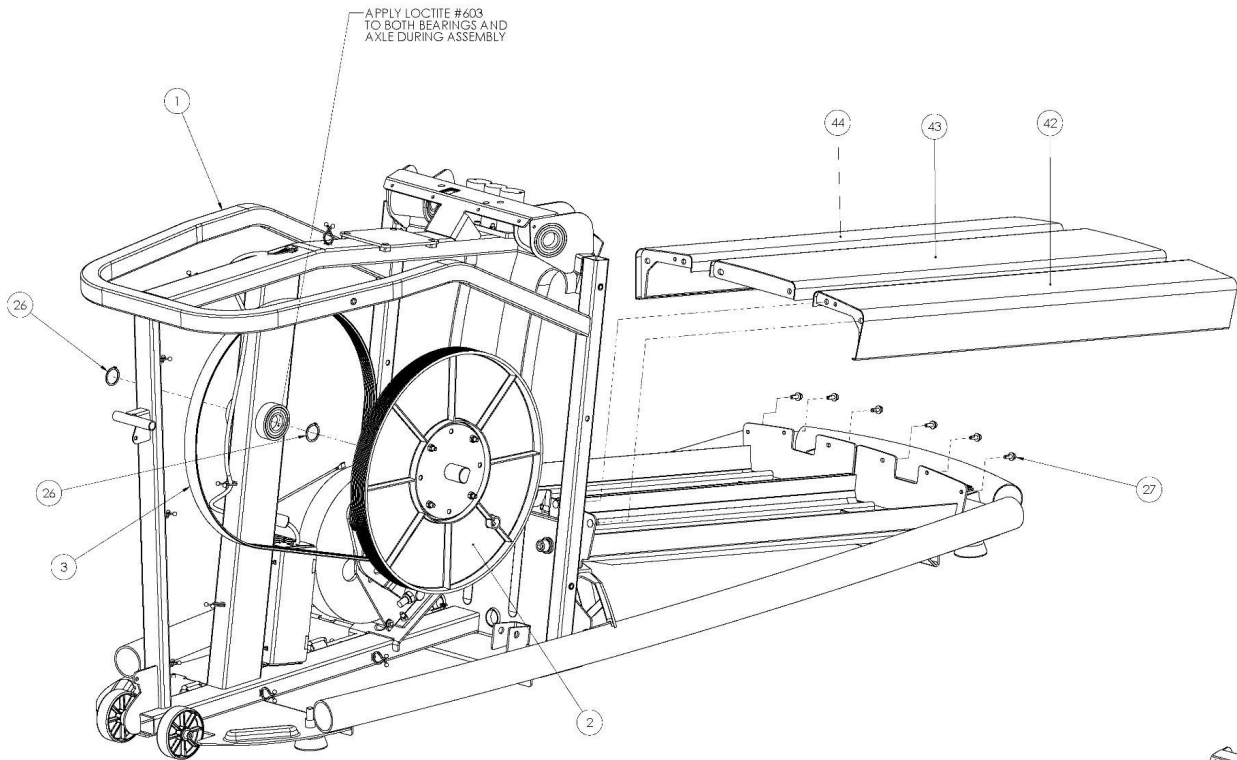


ITEM NO.	PART NUMBER	DESCRIPTION	Sht 5/QTY.
4	102047-001	WELDMENT, RIGHT CRANK ARM	1
5	102048-001	WELDMENT, LEFT CRANK ARM	1
19	105199-001	WLDMT., LEFT COMM ROCKER	1
20	105197-001	WLDMT., RIGHT COMM ROCKER	1
28	950046-009	NUT, HEX, NYLON INSERT, STL, M10	10
29	101561-001	BOLT, M10 X 1.5 X 50, HEX HEAD, GR 8.8, CZ	4
31	101720-001	WASHER, 10 X 30 X 2, STEEL, CZ	2
34	100716-001	BOLT, M10 X 1.5 X 20, HEX HEAD, GR 8.8, CZ	2
35	100715-001	BOLT, M10 X 1.5 X 55, HEX HEAD, 12.9 STL, CZ	4
36	950052-009	B18.21.2M, WASHER, LOCK, STL, M10	8
37	103395-001	NUT, HEX, NYLON INSERT, M10 X 1.5, CZ CLASS 10	2

NOTES:

1. TORQUE FASTENER TO 23 N-M (17 FT-LB)
2. TORQUE FASTENER TO 45 N-M (33 FT-LB)
3. TORQUE FASTENER TO 75-80 N-M (55-60 FT-LB)

OCTANE FITNESS		Fuel Your Life	
ITEM NO.	DESCRIPTION	ECO #	DATE
1	BASE, PRO3700 CLASSIC	110700-001	11/07/2011
2	BASE, PRO3700 CLASSIC	110700-001	11/07/2011
3	BASE, PRO3700 CLASSIC	110700-001	11/07/2011
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6	BASE, PRO3700 CLASSIC	110700-001	11/07/2011
7	BASE, PRO3700 CLASSIC	110700-001	11/07/2011
8	BASE, PRO3700 CLASSIC	110700-001	11/07/2011



ITEM NO.	PART NUMBER	DESCRIPTION	Sht 6/QTY.
1	110658-001	ASSEMBLY, MAIN FRAME COMPONENTS, CLASSIC	1
2	104956-001	ASSY. Q47 PULLEY, ROHS	1
3	100822-001	BELT, DRIVE, 10 RIB, 580J	1
26	900009-001	RING, RETAINING, 25MM	2
27	101821-001	SCREW, M5 X 0.8 X 16.0L SHCS, SS, FLAT WASHER	6
42	110682-001	ASSEMBLY, TRACK COVER, OUTSIDE, LH CLASSIC	1
43	110684-001	ASSEMBLY, TRACK COVER, CENTER CLASSIC	1
44	110680-001	ASSEMBLY, TRACK COVER, OUTSIDE, RH CLASSIC	1