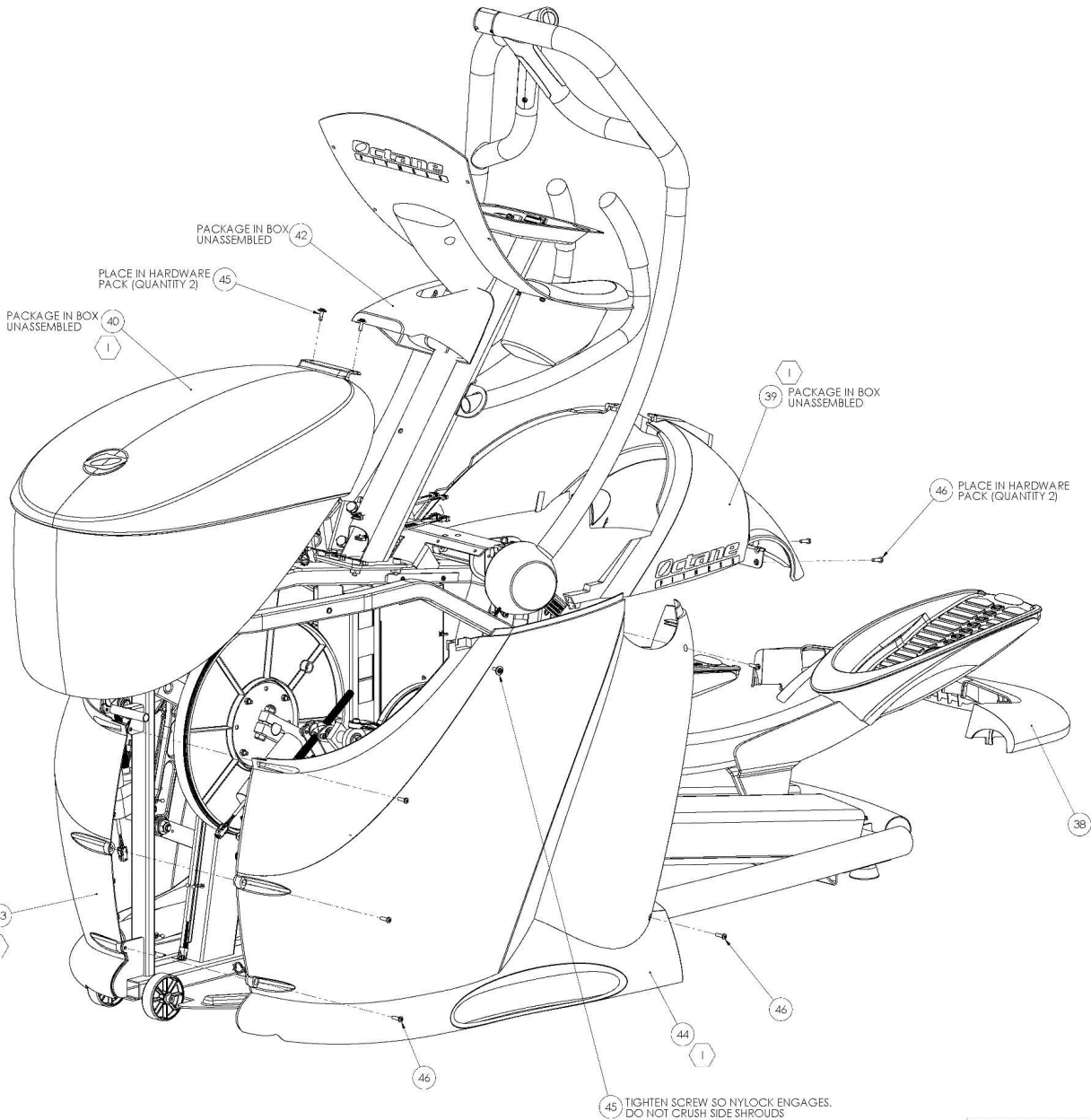


THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF OCTANE FITNESS. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF OCTANE FITNESS IS PROHIBITED.



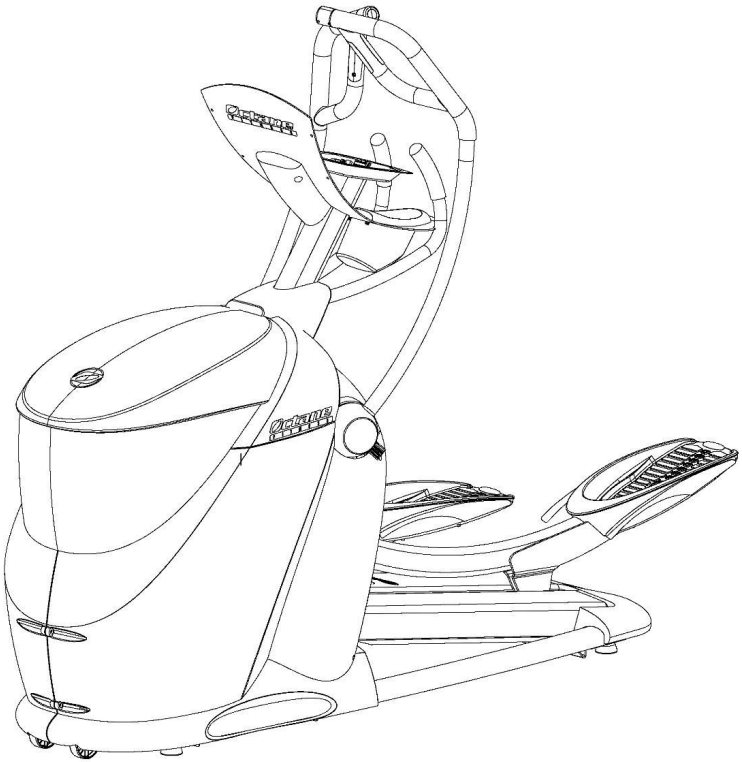
NOTES:

1. OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.

APPLICABLE OCTANE FITNESS SPECIFICATIONS

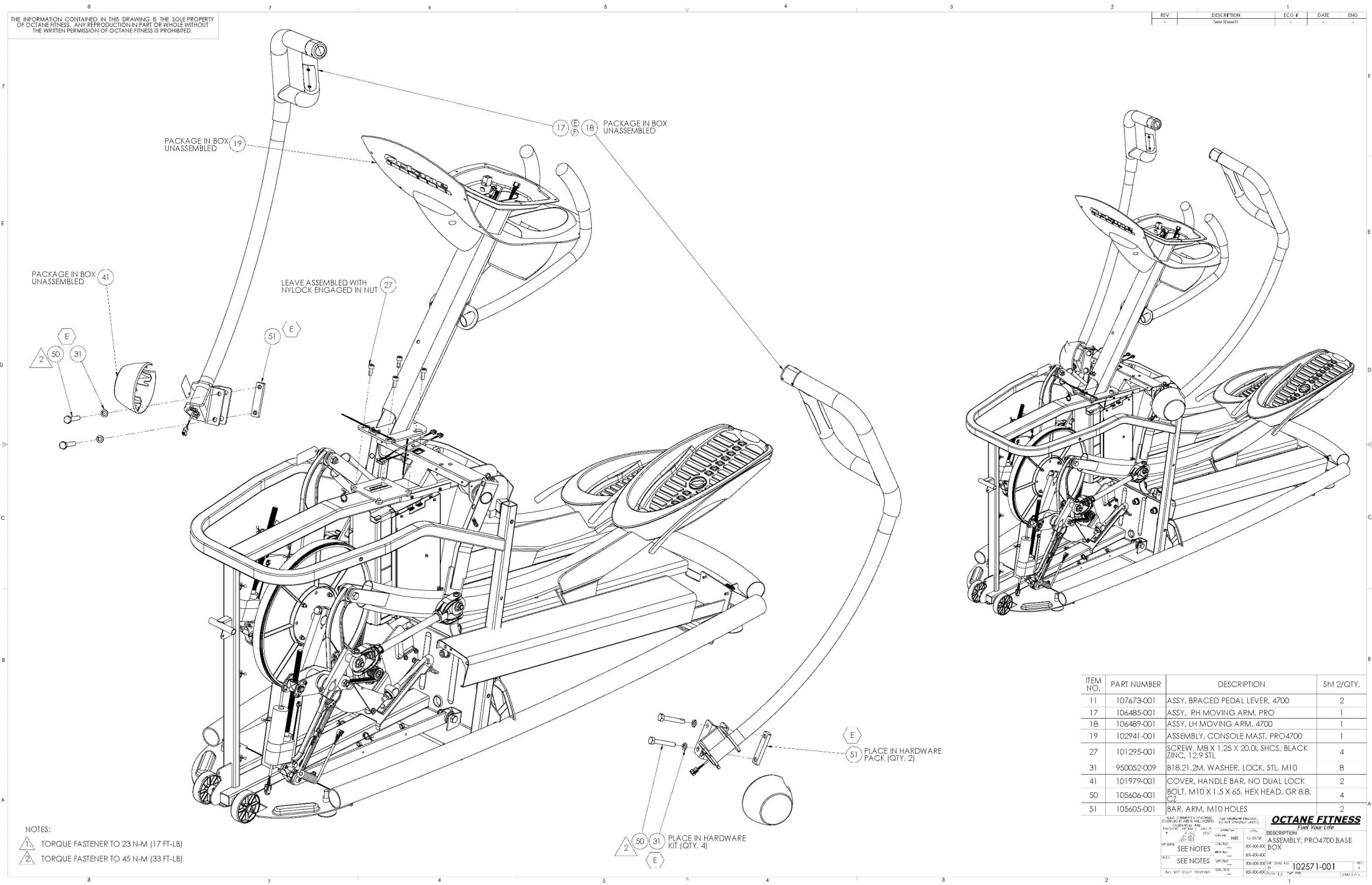
SPEC NO.	SPECIFICATION TITLE
OFS-001	BELT TENSION REQUIREMENTS

REV	DESCRIPTION	ECN #	DATE	ENG
A	CHGD FRONT SHROUD, DRIVE PULLEY, MOVING HANDLEBARS, STRUT MOTOR CABLE	001-000-014847	3/15/2009	NRI
B	SHIT 3: REPLACED PLASTIC MULTI-AXIS LINKS (102710001) WITH NEW VISION (102801-001)	001-000-014862	3/13/2009	NRI
C	SHIT 1: CHGD ITEM# 13, 41, 43, AND 44	001-000-014883	8/24/2009	NRI
D	SHIT 3: UPDATED PEDAL LEVER ASSEMBLIES	001-000-0149173	2/11/2010	BHG
E	SHIT 4: CHANGED ITEM# 4, 7, 9, 33, AND 36	001-000-014999	3/18/2010	PES
F	SHIT 2: REPLACED MOVING ARMS AND ATTACHMENT METHOD. SHIT 5: REPLACE ROCKERS AND ADDED CABLE ROUTING HARDWARE.	001-000-0149176	12/29/2010	BHG
G	SHIT 2: CHANGED MOVING ARMS	001-000-015151	6/29/2011	PES
H	SHIT 6: CHANGED PULLEY TO GROOVED STYLE AND INCREASED BELT TENSION	001-000-015123	5/3/2011	NRI
I	SHIT 1: ADDED OCTANE SPECIFICATIONS TABLE	001-000-015203	9/21/2011	NRI
J	SHIT 6: REMOVED BELT TENSION NOTE	001-000-015203	9/21/2011	NRI
K	SHIT 1: MATERIAL UPDATED FOR ITEM# 39, 40, 43, 44	001-000-015212	10/5/2011	BHG
L	SHIT 3: PEDAL LEVERS (ITEM 11) WERE 103101-001. WERE UPDATED TO SHOW CHANGES TO REAR FRAME BRACE(L)	001-000-015316	12/19/2012	DCB
M	SHIT 3: REMOVED 102841-001	001-000-015679	11/24/2013	ICC



ITEM NO.	PART NUMBER	DESCRIPTION	Qty.
11	107673-001	ASSY, BRACED PEDAL LEVER, 4700	2
38	102916-001	ASSEMBLY, REAR TRACK COVER	1
39	101668-001	ASSEMBLY, ACCESS PANEL	1
40	106941-001	ASSY, 4700 TOP SHROUD	1
42	101870-001	COVER, MAST BOOT	1
43	106935-001	ASSY, RH STANDING SHROUD	1
44	106936-001	ASSY, LH STANDING SHROUD	1
45	102306-001	SCREW, M5 X 0.8 X 18, PAN HEAD, TYPE 1, CROSS RECESSED, B2, FLAT WASHER	4
46	102134-001	SCREW, M5 X 0.8 X 18, PAN HEAD, TYPE 1 CROSS RECESSED, SS	9

ITEM NO.	PART NUMBER	DESCRIPTION	Qty.
1	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
2	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
3	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
4	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
5	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
6	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
7	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
8	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
9	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
10	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
11	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
12	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
13	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
14	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
15	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
16	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
17	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
18	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
19	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
20	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
21	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
22	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
23	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
24	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
25	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
26	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
27	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
28	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
29	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
30	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
31	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
32	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
33	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
34	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
35	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
36	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
37	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
38	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
39	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
40	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
41	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
42	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
43	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
44	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
45	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
46	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
47	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
48	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
49	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
50	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
51	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
52	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
53	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
54	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
55	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
56	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
57	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
58	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
59	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
60	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
61	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
62	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
63	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
64	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
65	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
66	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
67	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
68	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
69	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
70	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
71	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
72	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
73	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
74	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
75	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
76	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
77	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
78	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
79	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
80	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
81	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
82	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
83	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
84	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
85	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
86	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
87	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
88	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
89	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
90	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
91	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
92	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
93	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
94	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
95	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
96	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
97	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
98	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
99	102571-001	ASSEMBLY, PRO4700 BASE BOX	1
100	102571-001	ASSEMBLY, PRO4700 BASE BOX	1



THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF OCTANE FITNESS. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF OCTANE FITNESS IS PROHIBITED.

REV	DESCRIPTION	ECO #	DATE	ENG
-	(See Sheet)	-	-	-

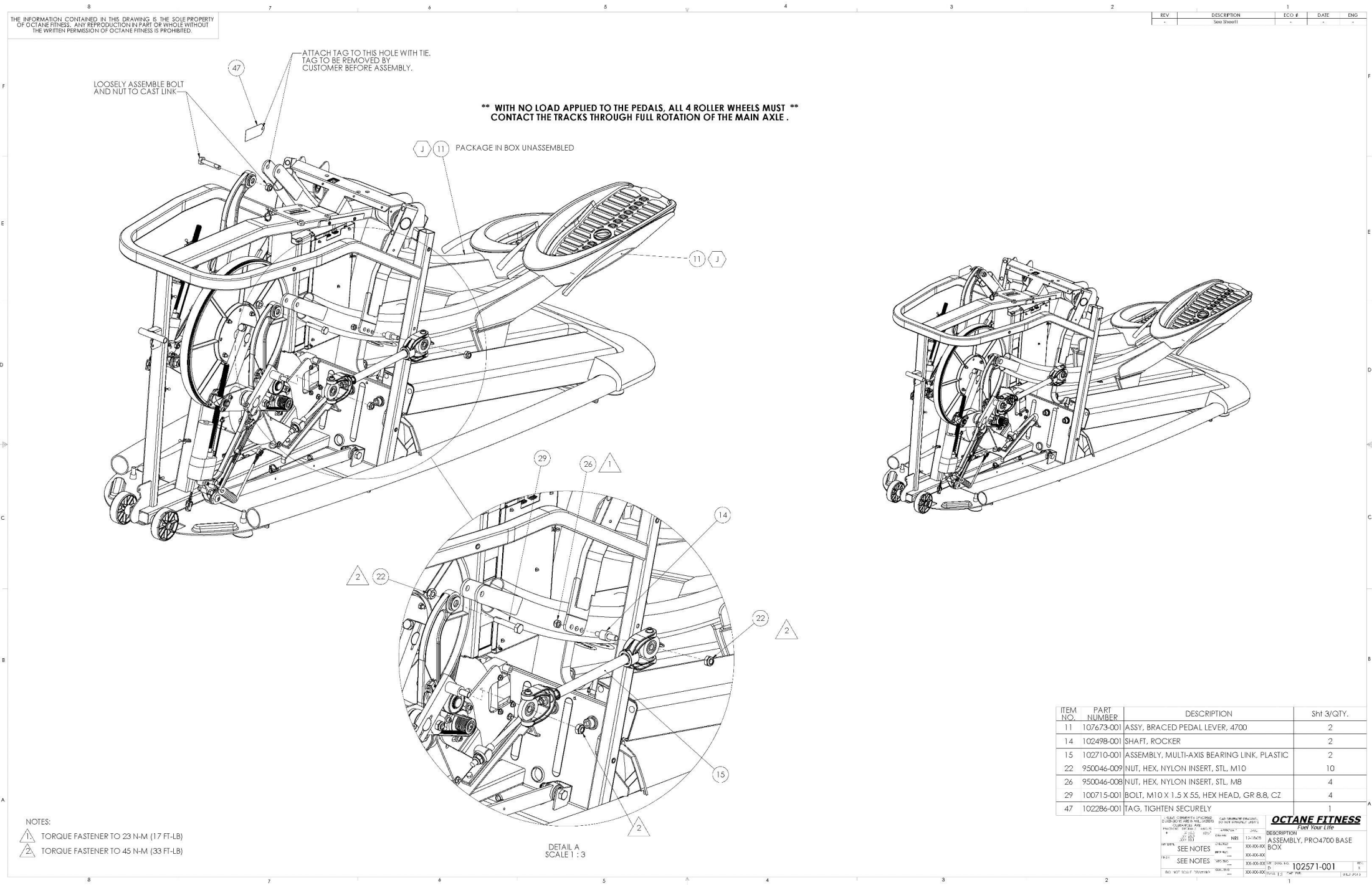
- NOTES:
- TORQUE FASTENER TO 23 N-M (17 FT-LB)
 - TORQUE FASTENER TO 45 N-M (33 FT-LB)

ITEM NO.	PART NUMBER	DESCRIPTION	Sh1 2/QTY.
11	107673-001	ASSY, BRACED PEDAL LEVER, 4700	2
17	106485-001	ASSY, RH MOVING ARM, PRO	1
18	106489-001	ASSY, LH MOVING ARM, 4700	1
19	102941-001	ASSEMBLY, CONSOLE MAST, PRO4700	1
27	101295-001	SCREW, M8 X 1.25 X 20.0L SHCS, BLACK ZINC, 12.9 STL	4
31	950052-009	B18.21.2M, WASHER, LOCK, STL, M10	8
41	101979-001	COVER, HANDLE BAR, NO DUAL LOCK	2
50	105606-001	BOLT, M10 X 1.5 X 65, HEX HEAD, GR 8.8, C7	4
51	105605-001	BAR, ARM, M10 HOLES	2

OCTANE FITNESS
Fuel Your Life

ITEM NO.	PART NUMBER	DESCRIPTION	Sh1 2/QTY.
11	107673-001	ASSY, BRACED PEDAL LEVER, 4700	2
17	106485-001	ASSY, RH MOVING ARM, PRO	1
18	106489-001	ASSY, LH MOVING ARM, 4700	1
19	102941-001	ASSEMBLY, CONSOLE MAST, PRO4700	1
27	101295-001	SCREW, M8 X 1.25 X 20.0L SHCS, BLACK ZINC, 12.9 STL	4
31	950052-009	B18.21.2M, WASHER, LOCK, STL, M10	8
41	101979-001	COVER, HANDLE BAR, NO DUAL LOCK	2
50	105606-001	BOLT, M10 X 1.5 X 65, HEX HEAD, GR 8.8, C7	4
51	105605-001	BAR, ARM, M10 HOLES	2

102571-001



THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF OCTANE FITNESS. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF OCTANE FITNESS IS PROHIBITED.

REV	DESCRIPTION	ECO #	DATE	ENG
-	(See Sheet)	-	-	-

- NOTES:
- 1 TORQUE FASTENER TO 23 N-M (17 FT-LB)
 - 2 TORQUE FASTENER TO 45 N-M (33 FT-LB)

DETAIL A
SCALE 1:3

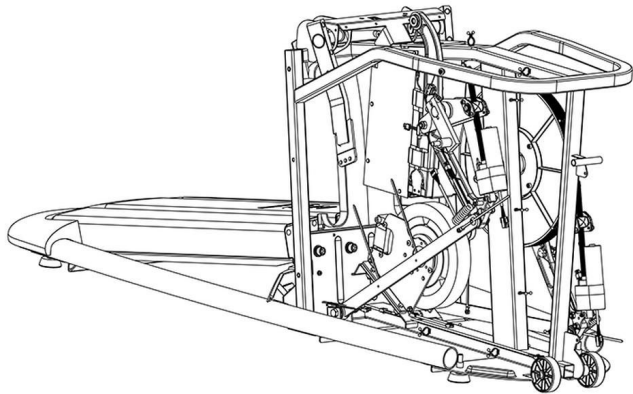
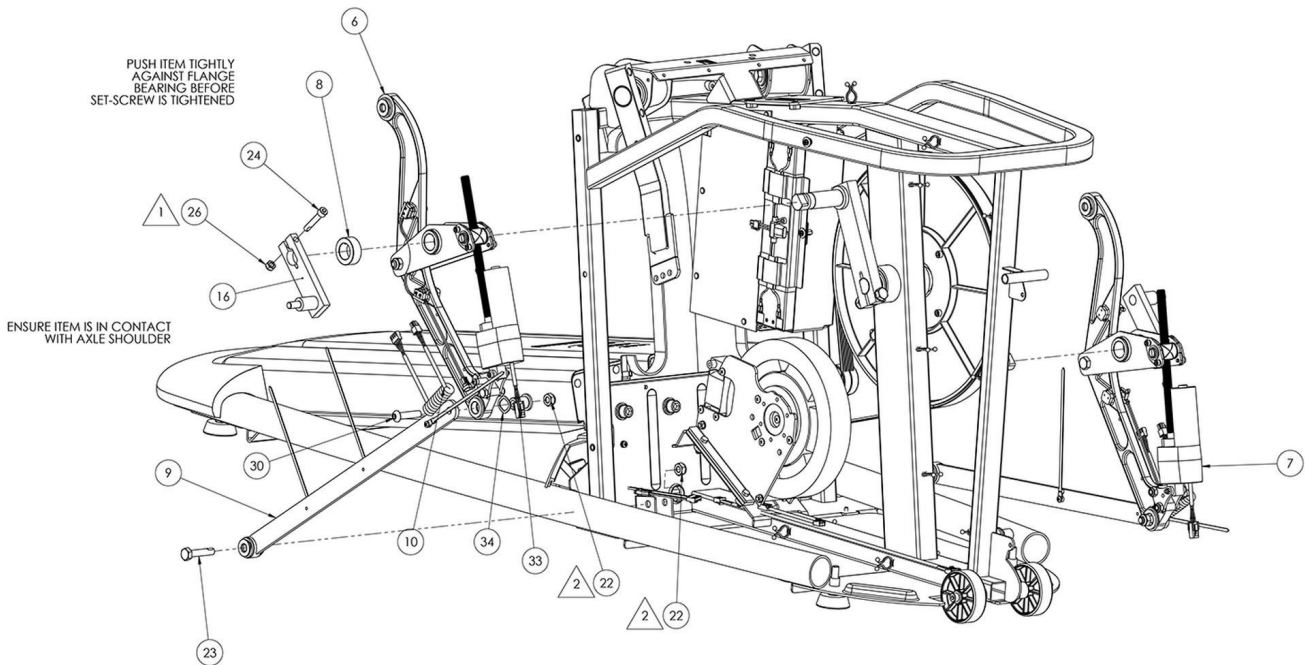
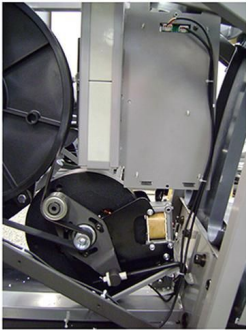
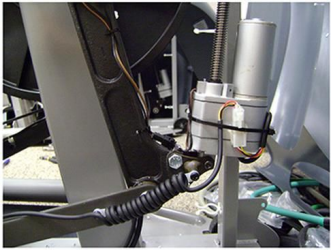
ITEM NO.	PART NUMBER	DESCRIPTION	Sht 3/QTY.
11	107673-001	ASSY, BRACED PEDAL LEVER, 4700	2
14	102498-001	SHAFT, ROCKER	2
15	102710-001	ASSEMBLY, MULTI-AXIS BEARING LINK, PLASTIC	2
22	950046-009	NUT, HEX, NYLON INSERT, STL, M10	10
26	950046-008	NUT, HEX, NYLON INSERT, STL, M8	4
29	100715-001	BOLT, M10 X 1.5 X 55, HEX HEAD, GR 8.8, CZ	4
47	102286-001	TAG, TIGHTEN SECURELY	1

ITEM NO.	PART NUMBER	DESCRIPTION	Sht 3/QTY.
11	107673-001	ASSY, BRACED PEDAL LEVER, 4700	2
14	102498-001	SHAFT, ROCKER	2
15	102710-001	ASSEMBLY, MULTI-AXIS BEARING LINK, PLASTIC	2
22	950046-009	NUT, HEX, NYLON INSERT, STL, M10	10
26	950046-008	NUT, HEX, NYLON INSERT, STL, M8	4
29	100715-001	BOLT, M10 X 1.5 X 55, HEX HEAD, GR 8.8, CZ	4
47	102286-001	TAG, TIGHTEN SECURELY	1

OCTANE FITNESS
Fuel Your Life

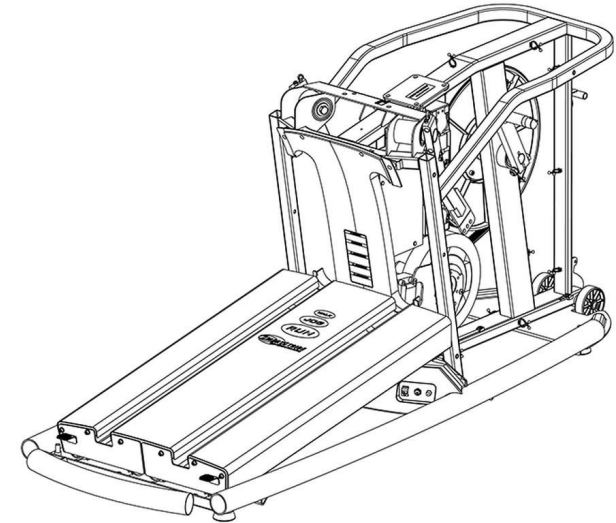
102571-001

STRIDE MOTOR CABLE ROUTING



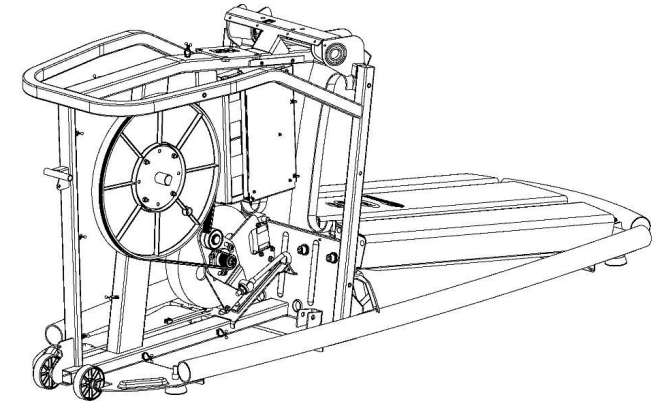
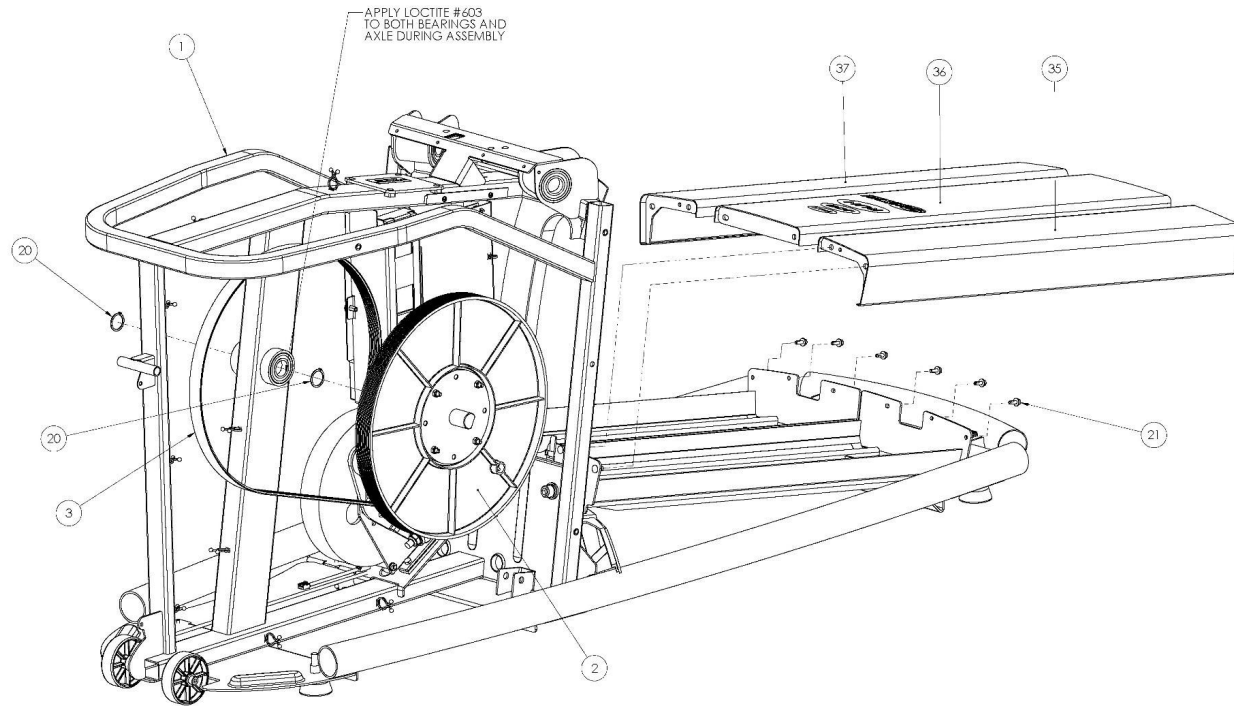
ITEM NO.	PART NUMBER	DESCRIPTION	Sht 4/QTY.
6	105160-001	ASSEMBLY, RIGHT 3P LINK	1
7	105161-001	ASSEMBLY, LEFT 3P LINK	1
8	102074-001	COLLAR, LOCKING, SET SCREW, 25MM	2
9	105159-001	ASSEMBLY, LINK, STABILIZER	2
10	104046-001	CABLE ASSEMBLY, ACTUATOR, PRO4700	2
11	107673-001	ASSY, BRACED PEDAL LEVER, 4700	2
16	102042-001	WELDMENT, OFFSET CRANK, PRO	2
22	950046-009	NUT, HEX, NYLON INSERT, STL, M10	4
23	101561-001	BOLT, M10 X 1.5 X 50, HEX HEAD, GR 8.8, CZ	2
24	101296-001	SCREW, M8 X 1.25 X 45.0L SHCS, BLACK ZINC, 12.9 STL	2
26	950046-008	NUT, HEX, NYLON INSERT, STL, M8	2
30	103459-001	SCREW, M10 X 1.5 X 45L BHCS, BLACK ZINC, 10.9 STL	2
33	105039-001	AXLE, SHOULDERED	2
34	105030-001	WASHER, WAVE, 19.3 X 26.0 X 1.4	2

- NOTES:
- TORQUE FASTENER TO 23 N-M (17 FT-LB)
 - TORQUE FASTENER TO 45 N-M (33 FT-LB)



- FREE CABLE IN LOOP SHOULD BE
APPROXIMATELY THIS LENGTH.

ALL DIMENSIONS SHOWN UNLESS OTHERWISE SPECIFIED ARE IN MILLIMETERS DECIMALS ARE TO 0.1 TOLERANCES ARE:		CAD GENERATED DRAWING: DO NOT MANUALLY UPDATE		<u>OCTANE FITNESS</u> <i>Fuel Your Life</i>	
REACTION DECIMALS ARE:		APPROVALS		DATE	
10 ± 0.1 10 ± 0.1 10 ± 0.1		DRAWN: NRL		12-18-08	
MATERIAL:		CHECKED:		DESCRIPTION: ASSEMBLY, PRO4700 BASE BOX	
SEE NOTES		RESP:		10 ± 0.1 10 ± 0.1 10 ± 0.1	
FINISH:		GUNK:		10 ± 0.1 10 ± 0.1 10 ± 0.1	
DO NOT SCALE DRAWING		SCALE:		10 ± 0.1 10 ± 0.1 10 ± 0.1	



ITEM NO.	PART NUMBER	DESCRIPTION	Sht 6/QTY.
1	102935-001	ASSEMBLY, MAIN FRAME COMPONENTS	1
2	104956-001	ASSY, Q47 PULLEY, ROHS	1
3	100822-001	BELT, DRIVE, 10 RIB, 580J	1
11	107673-001	ASSY, BRACED PEDAL LEVER, 4700	2
20	900009-001	RING, RETAINING, 25MM	2
21	101821-001	SCREW, M5 X 0.8 X 16.0L SHCS, SS, FLAT WASHER	6
35	102777-001	ASSEMBLY, TRACK COVER, OUTSIDE, LH	1
36	103455-001	ASSEMBLY, TRACK COVER, CENTER	1
37	102778-001	ASSEMBLY, TRACK COVER, OUTSIDE, RH	1

[illegible]